

PRODUCT INFORMATION LETTER # 13-006



MERITOR

Meritor HVS Australia Ltd.
70-76 Berkshire Road
Sunshine North, Victoria
Australia

Date: Revised, December 2013
Subject: Western Star HD Brake Chamber Brackets
Models: Q-Plus Brakes

Please be advised that Meritor has released a series of heavy duty (HD) brake chamber brackets for the Q-Plus brakes fitted to Western Star vehicles in Australia. These will be available as an Aftermarket replacement for the current brackets.

These new HD chamber brackets include revised gussets and associated welding. There is no change in procedure for replacement.

Current Part Number	CBA*	CBL*	CBFCC*	CBFCC - CBL*	HD Replacement Part Number	Comments
Q533299P6256 Q533299Q6257	56	10.447	11.76	1.313	T263299P6256 T263299Q6257	SAME AS L73
L293299P6256 L293299Q6257	70	11.072	12.385	1.313	U323299P6256 U323299Q6257	SAME AS E40
E113299U5195 E113299V5196	60	10.135	12.135	2	E713299U5195 E713299V5196	
B93299E6089 B93299F6090	70	11.01	12.26	1.25	D153299E6089 D153299F6090	
E463299U5195 E463299V5196	56	10.01	12.01	2	E653299U5195 E653299V5196	
B753299E6089 B753299F6090	56	10.51	11.76	1.25	D163299E6089 D163299F6090	
E713299P6256 E713299Q6257	42	10.197	11.51	1.313	U333299P6256 U333299Q6257	
E523299P6256 E523299Q6257	56	10.197	11.51	1.313	T383299P6256 T383299Q6257	
L733299P6256 L733299Q6257	56	10.447	11.76	1.313	T263299P6256 T263299Q6257	SAME AS Q53
E403299P6256 E403299Q6257	69	11.072	12.385	1.313	U323299P6256 U323299Q6257	SAME AS L29
Q483299P6256 Q483299Q6257	102	10.197	11.51	1.313	T403299P6256 T403299Q6257	
Q83299P6256 Q83299Q6257	102	6.822	8.135	1.313	U533299P6256 U533299Q6257	

* Refer to layout drawing for details

These new brake chamber brackets must be fitted with an approved support bracket.

Issued by Product Engineering
Meritor HVSA Ltd